



## MM2F-1 Conversion Instructions

### Tools required

- Phillips Screwdriver
- Torque Driver With Phillips Bit
- Loctite 222 Threadlocker (or equivalent)

### Instructions

1. Position the MM2F face down on a flat surface. The six (6) screws and electrical terminals shall be facing up.
2. With a Phillips screwdriver, remove one (1) of the six screws from the back housing.
3. Position a stave at location where old screw was removed. Use old screw as a guide to hold stave in place during next step. (see figure below)
4. Place a drop of Loctite 222 threadlocker (or equivalent) on threads of a new screw (provided). Torque new screw, with lock washer (provided), to 35 inch pounds.
5. Remove old screw and discard.

Repeat steps 2 through 5 for remaining five staves.



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